

ABSTRACT OF THE DISCLOSURE

A printing device includes a roll-to roll printing press for forming a plurality of printed rolls and a separate assembly device, the assembly device having a plurality of roll unwinding devices separate from the printing press, a first folder accepting at least one first web from the roll unwinding devices and forming first signatures, and a
5 second folder accepting at least one second web from the roll unwinding devices and forming second signatures. Also provided is a printing device having a roll-to-roll printing press for printing an image to a web so as to form at least one printed roll, a roll storage unit for the at least one printed roll, and a folder for folding and cutting the at least one printed roll. The folder is located separately from the printing press,
10 and is part of an assembly device which performs a collecting and binding operation.